



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2537

Job Sheet 168652



Part No: D2537

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/26/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A1 IPP D 05.01.31 Material change on Step 2 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		11/25/17	0.00	0.00	Start Up Machining		<i>mam</i>
100	Hardinge	50 pcs		11/26/17	0.10	4.86	Hardinge		<i>mam</i>
120	QC	50 pcs		11/26/17	0.00	0.00	QC8		<i>FK 17-12-7</i>
130	Packaging	50 pcs		11/26/17	0.00	0.00	Packaging3 <i>JP 008</i>		<i>CP</i>
140	QC21-SA	50 Ea		11/26/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Machine as per Folio FA273 2-Deburr and Tumble

DEC 07 2017

DAS
21
503

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R0.4375	6	7	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.250inches $\pm$ 0.010	1.260 1.240		
2	Bushing	0.316inches + 0.005 - 0.000	0.321 0.316		
3	Bushing	0.438inches $\pm$ 0.010	0.448 0.428		

Plex 11/21/17 7:31 AM dart.lacelle.linda

DART
AEROSPACE
S018107

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Bushing

PART NO: D2537

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/06/17

Job No: 168652

